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Activated carbons from Mongolian coals by thermal treatment

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Abstract: Mongolian different rank coals were used as raw material to prepare activated carbons by physical activation method. The coal derived carbons were oxidized with nitric acid in order to introduce surface oxygen groups. The ultimate elemental analysis, scanning electron microscopy, surface area, pore size distribution analysis and selective neutralization method were used to characterize the surface properties of activated carbons, oxidized carbons and raw coals. The effect of coal grade on the adsorption properties of the carbons were studied. It was concluded that Naryn sukhait bituminous coal could be serve as suitable raw material for production of activated carbons for removal of heavy metal ions from solution.

Keywords: lignite, subbituminous and bituminous coals, activated carbon, oxidized carbon

Introduction

Mongolia is a country with rich coal resources. Coal has been believed to be the major energy source among fossil fuels in the coming century because of its easy availability. Total geological resources of coal are 163 billion tones and a proven coal reserve is 9.3 billion tones [1]. In 2010 Mongolian coal production has been increased to 23 million tones, from which 17 million tones were exported to China. Coal is composed mostly of lignite, subbituminous and bituminous coals.

The presence of contaminant heavy metal ions like cadmium, mercury and lead in the industrial area of Ulaanbaatar city is a growing problem due to their high toxicities. Direct use of activated carbon [2] or some of their modified forms such as oxidized carbons [3] for the removal of the toxic metal ionic pollutants present in waste water is of considerable importance.

To resolve the problems of environmental pollutions we need to investigate the possibility of obtaining activated carbons with certain adsorbing and filtering ability from different kind of coals, which are the cheapest raw materials in Mongolia. In principle, the processes for the preparation of active carbons can be divided into two categories - physical and chemical methods. The physical method consists of carbonization of the precursor followed by gasification of the resulting char by steam or by using of carbon dioxide [4].

The objective of the present work was to study the features on thermal decomposition of Mongolian Shivee-Ovoo lignite, Sharyn gol, Alagtogoo subbituminous coals, and Naryn sukhait bituminous coal, to establish the possibility to obtain adsorbent materials physical methods from these coals.

Experimental

Bituminous and low rank coals from some main deposits of Mongolia were used as a precursor in this study. The proximate and elemental analysis of the coals are summarized in Table 1. The coals were selected samples with low to medium ash content from their respective deposits.

table 1. proximate and elemental analysis of coals

Code	Samples	Proximate analysis %			Elemental analysis data %				H/C atomic ratio
		W ^a	A ^d	V ^{daf}	C	H	N	O ^a	
SO	Shivee-Ovoo (lignite)	10.9	18.1	46.8	64.7	5.1	0.3	29.9	0.94
AT	Alagtogoo (subb) ^e	5.4	8.1	47.0	75.9	5.2	1.2	17.7	0.83
SG	Sharyn gol (subb) ^e	6.9	7.7	36.8	79.0	5.8	1.2	14.0	0.89
NS	Naryn sukhait (hvb) ^b	1.65	3.7	32.9	84.9	4.4	0.5	10.2	0.67

^a-Oxygen is determined by difference

^b-high volatile bituminous

^c-subbituminous coal

Carbonized chars named SOC, ATC, SGC and NSC (Shivee-Ovoo, Alagtogoo, Sharyn gol and Naryn sukhait coals-carbonized) were prepared from Shivee-Ovoo lignite, Alagtogoo, Sharyn gol subbituminous and Naryn sukhait bituminous coals. The coals having particle size from 3.0 to 1.5 mm, were carbonized in a retort at temperature 800°C, with heating rate of 20°C min⁻¹, for 270 min.

Activated carbon named SOAC, ATAC, SGAC and NSAC (Shivee-Ovoo, Alagtogoo, Sharyn gol and Naryn sukhait coals-carbonized chars-activated) were prepared from Shivee-Ovoo lignite, Alagtogoo, Sharyn gol subbituminous and Naryn sukhait bituminous coals. The carbonized chars were activated in a vertical quartz reactor at 800°C, with heating rate of 5°C min⁻¹, in a steam flow (rate 160 cm³/min), between from 60 to 220 min.

Oxidized carbon named ATACO, NSACO (Alagtogoo, Naryn sukhait coals-activated carbons-oxidized) were prepared from Alagtogoo subbituminous, Naryn sukhait bituminous coals. The activated carbons were oxidized with boiling 7.5N HNO₃ (solid:liquid-1:10) between from 6 to 12 h. After oxidation, the samples was recovered and washed thoroughly with hot

distilled water until they are free of nitrate ions.

Adsorption of metal ions from solution. About 0.1 g of carbon was doped into 50 ml of solution having the known initial concentration (0-1.6 mM) containing metal ions Pb. Adsorption experiments were conducted at 25°C for 48 hours. Atomic adsorption spectrometer (AAS) was employed to determine the concentration of stock solution and the equilibrium concentration of metal ions in solutions after adsorption. The metal ions adsorbed on active carbon were calculated as following;

$$Ma=(Co-Ce)*V/1000*Wc$$

where Co and Ce refer to initial and equilibrium concentration of metal ion in solution individually, mM; V is the volume of solution. For all experiments, the volume V is equal to 50 ml; Wc, the weight of carbon sample, g; Ma, the amount of metal ions adsorbed by carbons, mmol/g [5].

Results and Discussion

Carbonization. Table 2 shows the results of the carbonization experiments. Compared with Shivee-Ovoo lignite, Alagtogoo, Sharyn gol subbituminous coals, carbon content is higher for Naryn sukhait bituminous coal, which caused by its higher rank of coalification. That is why; the yield of char from Naryn sukhait coal was higher than that of other coals. The coalification was also the reason for the marked difference in carbonization product yield obtained from Alagtogoo and Sharyn gol subbituminous coal. Table 1 indicates that the atomic ratio of H/C in Shivee-Ovoo lignite reaches 0.94, while Naryn sukhait bituminous coal has the ratio only 0.67, showing that lignite mainly contains aliphatic structure, which can be easily decomposed during carbonization.

Table 2. Yield of the carbonization products

№	Sample	Product yield, (%)		
		Char	Tar and water	Gas+ loss
1	Shivee-Ovoo	50.11	26.29	23.6
2	Alagtogoo	58.85	19.82	21.33
3	Sharyn gol	64.04	16.46	19.5
4	Naryn sukhait	70.10	13.57	16.33

Physical activation. To obtain an adsorbent material from these chars after carbonization, it is necessary to activate chars with heated steam to increase their pore structure. The chars of Shivee-Ovoo, Alagtogoo, Sharyn gol and Naryn sukhait coals were activated in a vertical quartz reactor at temperature 800°C, with heating rate of 5°C min⁻¹, under steam, between from 60 to 220 min. Char fractions with a particle size range between 1.5-0.63 mm were selected for the study. Table 3 shows some properties of the active carbon. Active carbons had higher contents of ash and volatile matter compared with raw chars. With increasing activation time, the contents of the mineral matter in carbons were increased due to their partial oxidation and decomposition of organic matter. The data also showed that the yield of active carbons were decreased with increasing time of activation, indicating the oxidation and decomposition degrees of organic matter are different for the different types of chars.

Table 3. Properties of the active carbons obtained at temperature 800°C

Code	Sample	Time, min	Yield, %	Iodine adsorption, mg/g	Iodine number, %	Surface area, (N ₂ , 77K), (m ² /g)	Ash, A ^d , %	Volatile matter, V ^{daf} , %
SOAC	Shivee-Ovoo coal-carbonized	-	67	21.0	-	21.04	5.18	
SOAC20	Shivee-Ovoo coal-activated	20	22.6	76	24.1	6.3	26.5	7.3
ATC	Alagtogoo coal-carbonized	-	4	1.1	-	12.2	1.1	
ATAC60	Alagtogoo coal-activated	60	89.7	30	9.3	-	12.2	1.6
ATAC100	Alagtogoo coal-activated	100	84.8	48	15.1	-	12.8	2.0
ATAC140	Alagtogoo coal-activated	140	78.8	157	35.7	-	16.3	2.3
ATAC180	Alagtogoo coal-activated	180	67.5	159	36.2	711	24.3	2.4
ATAC220	Alagtogoo coal-activated	220	49.9	120	19.5	504	18.28	3.12
SGC	Sharyn gol coal-carbonized	-	44	13.9	-	17.7	2.4	
SGC20	Sharyn gol coal-activated	20	74.7	113	35.6	430	19.1	2.7
NSAC60	Naryn sukhait coal-carbonized	-	4	1.3	-	4.6	1.1	
NSAC100	Naryn sukhait coal-activated	60	98.6	5	1.6	19	6.0	1.6
NSAC140	Naryn sukhait coal-activated	100	91.1	31	9.7	61	5.2	1.6
NSAC180	Naryn sukhait coal-activated	140	85.5	86	27.2	132	5.1	1.6
NSAC220	Naryn sukhait coal-activated	180	66.1	420	60.7	615	7.1	1.9
NSAC20	Naryn sukhait coal-activated	220	65.7	226	53.2	401	6.47	2.38

The adsorption ability of obtained adsorbent materials has been determined by iodine adsorption and the results of analysis are given in Figure 1. The iodine adsorption capacity of active carbon was increased with increasing activation time from 60 to 180 min. Sharp reduction (almost 2 times) in the iodine adsorption capacity was observed in case of Naryn sukhait char, during its activation from 180 to 220 min. The results may indicate that with increasing activation time more than 180 min, intensive destruction of the carbon internal structure takes place and causes reduction in the porosity and micropore volume.

Active carbon obtained from Naryn sukhait coal by physical activation had highest iodine adsorption capacity (60.7%) and lowest ash content (7.1%) compared with the carbons obtained from other coals. These values were also comparable with commercial carbon obtained from wood (BAU-A carbon data from Alcoholic and Wine Industries according to Russian standard GOST 6217-74; iodine adsorption capacity (60%) and ash content (6%)) [6]. Most suitable condition for the physical activation was; temperature 800°C, time 180 minutes.

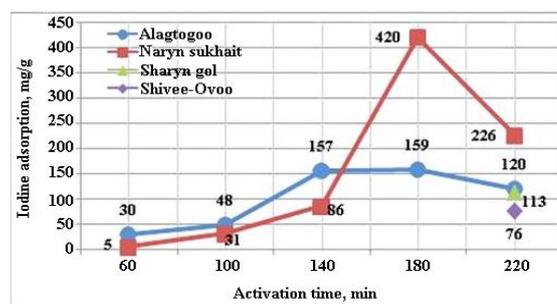


Figure 1. Comparison of iodine adsorption of active carbons

The surface area measurement of obtained adsorbent materials from investigated samples have been determined by reference comparison method and the results of analysis are given in Figure 2. The data show that surface area of active carbon obtained from Shivee-Ovoo coal has higher than other coals. Shivee-Ovoo active carbon has high adsorption capacity, but low hardness and yield of this active

carbon could present some disadvantages compared to other active carbons.

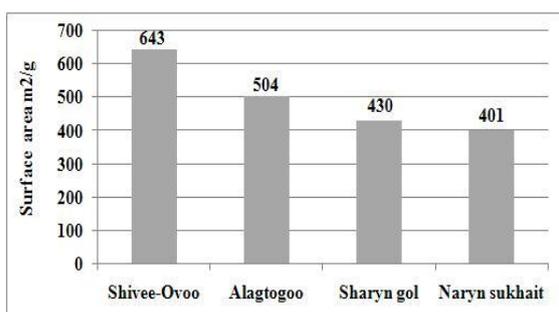


Figure 2. The surface area of Shivee-Ovoo, Alagtogoo, Sharyn gol and Naryn sukhait active carbons. (activation time 220 min)

Measurements of total pore volume of the active carbons have been determined by multi point BET method [7] and the results of analysis are given in Figure 3. Meso- and macropores were dominant in the pore size distribution of the coal derived active carbons and total pore volumes range from 0.43-0.64ml/g.

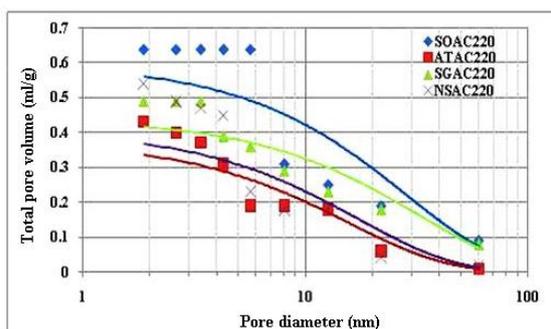


Figure 3. The total pore volume curve of Shivee Ovoo, Alagtogoo, Sharyn gol and Naryn sukhait active carbons. (activation time 220 min)

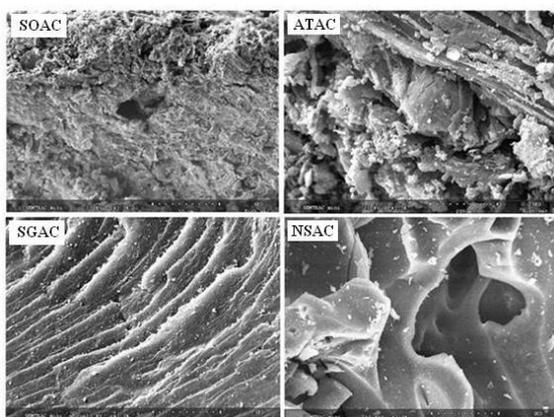


Figure 4. SEM microphotographs of activated carbons

Scanning electron microscopic (SEM) analysis has been used to estimate

the porosity of active carbon particles. The images in Figure 4 show that the active carbon obtained from Naryn sukhait coal by physical activation has very well developed porosity compared with the carbons obtained from other coals. Active carbon obtained from Naryn sukhait coal had following properties; yield 65.7%, ash content 6.5%, iodine adsorption 226 mg/g, average diameter of pore 8.62 nm. SEM microphotographs showed that this carbon was well fused and swelled during activation.

Oxidation of the active carbons by nitric acid has increased the yield of volatile compounds and decreased the ash content. Oxidized carbons had relative higher content of carboxylic and lactone-lactole functional groups, lower content of phenolic group compared with parent chars [8]. Maximum adsorption capacities of ATCO and NSCO for Pb^{2+} ion were 0.13 mmol/g and 0.14 mmol/g respectively, when the concentration of the solution were in the range of 0.4-0.6 mM. As shown in Figure 5, approximately 90% of Pb^{2+} ion could be removed from solution at concentration of 0.2mM. At higher concentration the efficiency of the removal gradually decreased.

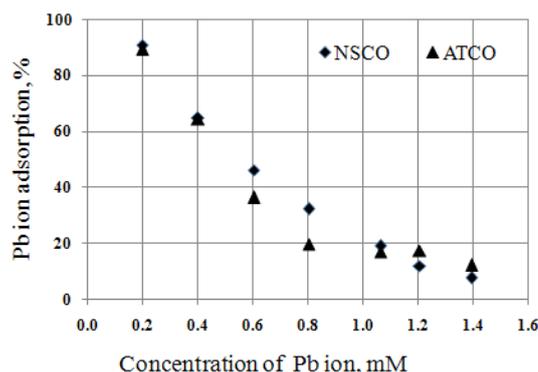


Figure 5. Adsorption of Pb^{2+} ion by oxidized carbons

Conclusions

- Coalification row of the samples by Russian classification could be ordered as following; Shivee Ovoo (B2)<Sharyn gol (B3-D)<Alagtogoo (D)<Naryn sukhait (G).

2. Carbon yields are decreasing with activation time while the surface areas of the carbons are increasing. Most suitable condition for the char activation was found to be as - temperature 800°C and time 180 min. Active carbon obtained from Naryn sukhait coal had relative higher iodine adsorption capacity showing that this coal is very suitable raw material for production of high surface active carbons.
3. Char yields are increasing with coalification row. Char obtained from Naryn sukhait coal had highest yield (70.1%) and lowest ash content (4.6%) compared with other chars.
4. Pore structure of the active carbons consists of mainly meso- and macropores and have total pore volume from 0.43 to 0.64 ml/g. Total pore volume decreases in following row : SOAC220>NSAC220>SGAC220>AT AC220. Active carbon obtained from Naryn sukhait coal had highest yield (65.7%), lowest ash content (6.5%), high iodine adsorption (226 mg/g), relative narrow pore diameter (8.62 nm) and highest micropore volume (9.26%). Also the active carbon has well swelled and fused structure as seen from the SEM analysis. Raw coals have aromatic, aliphatic structures with carbonyl and hydroxyl groups, while the active carbons contain more aromatic structure and hydroxyl groups. Increase of the carbonyl and hydroxyl groups in the oxidized carbons confirms the intensive oxidation of active carbons.
5. Adsorption of Pb²⁺ cation from solution by oxidized carbons from Naryn sukhait and Alagtogoo coals were highest or 0.13 mmol/g, 0.14 mmol/g, when the concentration of the solution were in the range of 0.4-0.6 mmol. Adsorption of Pb²⁺ cation has been decreased from 90% to 10% with increasing concentration of solution.

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